6671/USSN 10/566,259 Group Art Unit 3722

## AMENDMENT TO THE ABSTRACT

Delete the Abstract and insert new Abstract as follows:

A tool support including a base structure on which a slide is movable in a controlled manner transversely to an axis of the spindle, and two tool holders mounted on the slide which are displaceable parallel to each other and serve to hold different tools. The tool holders are selectively displaceable in the direction of the spindle axis or away from that axis through an angle of 90° with respect to the direction of movement of the slide. The tool support further includes a drive mechanism to displace the slide and the tool holders along their respective axis of movement into a predetermined working position.